

**SELECTION & SPECIFICATION DATA**

<b>Generic Type</b>	Tin-Free Ablative Matrix Antifouling Sea~Barrier® is the registered trademark of Altex Coatings Limited
<b>Description</b>	Sea~Barrier® 1000 is a cost effective ablative antifouling coating, designed for commercial applications. It is recommended for use where regulations ban the use of organo-tin based products. Sea~Barrier® 1000 is the ideal antifoul coating for: <ul style="list-style-type: none"> <li>• In-shore commercial vessels and barges subject to light to medium duty</li> <li>• Marine farm equipment</li> <li>• Use on bottom flats and as a boottop in conjunction with Sea~Barrier® 3000 on critical areas</li> </ul> <b>Note:</b> For 12 – 24 months service refer to Sea~Barrier® 3000 ablative anti-fouling.
<b>Features</b>	<ul style="list-style-type: none"> <li>• TBT-free (Tri-Butyl Tin-free) antifouling</li> <li>• Self polishing/ablative mechanism inhibits the attachment of fouling organisms</li> <li>• Cost effective performance for commercial applications</li> <li>• Controls common types of fouling for periods up to 12 months, depending on sailing pattern and applied system</li> <li>• Compatible with most suitably prepared copper based anti-foulings</li> </ul> <p><b>Approvals :</b>  NZ HSNO Act - Approval HSR100847 AF1000.  APVMA Approval Number: 64129/54889.  Meets IMO 2003 Tin-Free Regulations; MEPC.102(48) – Independently tested and certified by PRA reference; 07/269/NP-C.  Bureau Veritas IMO Type Test Approval Certificate No. 20529/CO BV.  Lloyds Register – Recognised TBT Free Certificate No. MNDE/2019/9017</p>
<b>Colour</b>	Red, Black & Blue
<b>Film Build</b>	100 microns DFT
<b>Solid(s) Content</b>	52% by volume
<b>Theoretical Coverage Rates</b>	5.2 sq. metres per litre at 100 microns DFT 192 microns WFT to obtain 100 microns DFT
<b>VOC Value(s)</b>	414 g/l as supplied
<b>Limitations</b>	<p><b>Not suitable for aluminium vessels or stern-drives.</b>  <b>Important Information (Disclaimer)</b>  No antifouling paint can be effective under all conditions of exposure, and the performance of this antifouling product depends on many factors beyond the control of the manufacturer, including but not limited to, variables during application and curing, climatic and environmental conditions both global and local during exposure, and acts of nature.  We cannot and do not warrant that this product will be suitable for your particular purpose or application and no liability whatsoever is accepted by us. Any information provided by us is provided as a guide only, based on our field experience and raft trials. It is provided without warranty, express or implied. It is your sole responsibility to determine the suitability of the antifouling product for the use contemplated.</p>
<b>Specific Gravity</b>	1.79 kg per litre

# Sea~Barrier 1000

## PRODUCT DATA SHEET



### SUBSTRATES & SURFACE PREPARATION

**General** | All surfaces must be sound and free of oil, grease, dirt, loose and flaking paint, moisture and other foreign substances prior to application of Sea~Barrier® 1000 Anti-Fouling.  
Sea~Barrier® 1000 Antifouling is normally applied over Carboline or Altex Coatings epoxy bottom systems.

**Previously Painted Surfaces** | **Repainting:** High pressure water clean (5,000 – 10,000 psi; 330 – 660 bar) to remove all marine growth, hydrolysed antifouling, salts, loose paint and any other foreign matter.  
The cleaned surface, once dry, should be free of any powdered antifouling residues and should be inspected for defects in the film. Repairs to the coating system should be completed before the application of any subsequent coat of antifouling.  
Avoid excessive build up of aged coatings as these will delaminate over time, compromising antifouling protection and creating drag on the hull.  
Do not apply any of the Sea~Barrier series antifouling onto aged epoxy primers or build coats.  
These surfaces **MUST** be re-primed with a suitable primer before the antifouling may be applied.

**Special Instruction** | Sea~Barrier® 1000 Anti-Fouling is designed to be applied over Carboline or Altex Coatings epoxy bottom systems. It must be applied over the epoxy bottom coatings before they have cured\*\*.  
Apply Sea~Barrier® 1000 Anti-Fouling when the epoxy is tack free but still soft to finger pressure. If the epoxy has cured too hard, apply another thin coat of epoxy before applying Sea~Barrier® 1000 Anti-Fouling.  
Sea~Barrier® 1000 may be applied over single pack primers such as Altex Multi~bond Primer, and Chem~Bar™ 3500. Refer to relevant product data sheet for further information.  
Sea~Barrier 1000® Anti-Fouling can also be applied over a wide range of existing anti-fouling coatings, including most cuprous oxide containing, copolymer types. Existing anti-fouling must be secure and intact, and must be water blasted clean before applying Sea~Barrier® 1000 Anti-Fouling.  
Consult your Altex Coatings Representative for specific recommendations regarding compatibility with existing anti-fouling systems.  
  
\*\*(may be applied over Carboguard 504 Blue/Grey up to 48 hours after application)

### MIXING & THINNING

**Mixing** | Before use Sea~Barrier® 1000 Anti-Fouling must be thoroughly stirred, preferably with an air-powered mixer, to ensure a homogeneous condition without any settlement remaining on the bottom of the container.

**Thinning** | Sea~Barrier® 1000 anti-fouling does not normally require any thinning, except possibly in hot windy conditions. Sea~Barrier® 1000 Anti-Fouling is thinned using Altex Thinning Solvent #12, additional coats may be required to attain the correct film thickness.

**Pot Life** | N/A - single component

### APPLICATION EQUIPMENT GUIDELINES

Listed below are general equipment guidelines for the application of this product. Job site conditions may require modifications to these guidelines to achieve the desired results.

**General** | The preferred method of application for this product is by spray. Small areas may be brushed or rolled if conditions are suitable; however care must be taken to ensure the correct film build is applied.

**Air Spray** | 1.4mm to 2.2mm Fluid tip with appropriate air cap.

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<b>Airless Spray</b>	<p>Pump Ratio 30:1 Material Hose 9.5 mm (3/8") I.D min Tip Size 0.019" – 0.023" (Note: The above is a guide. Other equipment to the above may be used.)</p> <p><b>Important:</b> Whilst Sea~Barrier® 1000 Antifouling can be applied by spray, brush or roller, it is strongly recommended that heavy-duty airless spray equipment be used to ensure the specified film thickness per coat is applied. Film thickness control is critical to the performance of the coating, as service life is a direct function of film thickness. Additional coats may be required to attain the correct film thickness if the coating is applied by brush or roller.</p>
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## CURING SCHEDULE

<b>Curing Details</b>	<p><b>Dry Times (100 µm DFT / 25°C / 50% RH):</b> <b>Recoat Minimum:</b> Minimum: 6 hours Maximum: Not critical <b>To Launch</b> Minimum: 8 hours Maximum: Indefinite**</p> <p>**Prolonged atmospheric exposure may lead to oxidation and discolouration with possible consequent loss of anti-fouling efficacy. Avoid dry-dockings in excess of 30 days where possible.</p>
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## CLEANUP & SAFETY

<b>Cleanup</b>	Use Altex Thinning Solvent #12
<b>Ventilation</b>	It is very important for the safety of the applicator and the proper performance of the applied coating that good ventilation be provided to all portions of the work area. Ventilation should be provided throughout the cure period to ensure all of the solvents are removed from the coating.
<b>Caution</b>	For industrial use only: Read and follow all the caution statements on this Product Data Sheet, the product label and the Safety Data Sheet (SDS) for health and safety information prior to use. This product is flammable. Keep away from heat, sparks and open flame. Use with adequate ventilation. May cause eye and skin irritation. Do not breathe vapour or spray. Wear suitable protective clothing such as gloves and eye and face protection.

## PACKAGING, HANDLING & STORAGE

<b>Shelf Life</b>	Minimum 12 months at 24°C
<b>Storage Temperature &amp; Humidity</b>	0°-40°C 0-90%
<b>Flash Point (Setaflash)</b>	37°C
<b>Storage</b>	Store indoors under cool (10°-24°C) dry conditions

# Sea~Barrier 1000

## PRODUCT DATA SHEET

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## PACKAGING, HANDLING & STORAGE

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**Packaging** | NZ & Aus: 10 litre

## WARRANTY

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