

# Altex Thinning Solvent #26

RESENE PAINTS AUSTRALIA

Chemwatch Hazard Alert Code: 2

Version No: 2.8  
Safety Data Sheet according to WHS and ADG requirements

Issue Date: 07/12/2017  
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S.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	Altex Thinning Solvent #26
Synonyms	Not Available
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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### Details of the supplier of the safety data sheet

Registered company name	RESENE PAINTS AUSTRALIA
Address	7 Production Ave, Molendinar QLD 4214 Australia
Telephone	+61 7 55126600
Fax	+61 7 55126697
Website	Not Available
Email	Not Available

### Emergency telephone number

Association / Organisation	Not Available	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	131126	+61 1800 951 288
Other emergency telephone numbers	Not Available	+61 2 9186 1132


## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. DANGEROUS GOODS.** According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification [1]	Flammable Liquid Category 3, Acute Toxicity (Oral) Category 4, Eye Irritation Category 2A, Specific target organ toxicity - single exposure Category 3 (narcotic effects)
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

### Label elements

Hazard pictogram(s)	
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SIGNAL WORD	<b>WARNING</b>
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### Hazard statement(s)

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.

### Supplementary statement(s)

Not Applicable

### Precautionary statement(s) Prevention

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P271	Use only outdoors or in a well-ventilated area.

Continued...

P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing mist/vapours/spray.
P270	Do not eat, drink or smoke when using this product.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

**Precautionary statement(s) Response**

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P330	Rinse mouth.

**Precautionary statement(s) Storage**

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

**Precautionary statement(s) Disposal**

P501	Dispose of contents/container in accordance with local regulations.
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**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS****Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
107-98-2	40-50	<u>propylene glycol monomethyl ether - mixture of isomers</u>
111-76-2	40-50	<u>ethylene glycol monobutyl ether</u>

**SECTION 4 FIRST AID MEASURES****Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ <b>IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.</b></li> <li>▶ For advice, contact a Poisons Information Centre or a doctor.</li> <li>▶ Urgent hospital treatment is likely to be needed.</li> <li>▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.</li> <li>▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist.</li> <li>▶ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS.</li> </ul> <p><b>Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:</b></p> <ul style="list-style-type: none"> <li>▶ <b>INDUCE</b> vomiting with fingers down the back of the throat, <b>ONLY IF CONSCIOUS</b>. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> </ul> <p><b>NOTE:</b> Wear a protective glove when inducing vomiting by mechanical means.</p>

**Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

Followed acute or short term repeated exposures to ethylene glycol monoalkyl ethers and their acetates:

- ▶ Hepatic metabolism produces ethylene glycol as a metabolite.
- ▶ Clinical presentation, following severe intoxication, resembles that of ethylene glycol exposures.
- ▶ Monitoring the urinary excretion of the alkoxyacetic acid metabolites may be a useful indication of exposure.

[Ellenhorn and Barceloux: Medical Toxicology]

For acute or short term repeated exposures to ethylene glycol:

- ▶ Early treatment of ingestion is important. Ensure emesis is satisfactory.
- ▶ Test and correct for metabolic acidosis and hypocalcaemia.
- ▶ Apply sustained diuresis when possible with hypertonic mannitol.
- ▶ Evaluate renal status and begin haemodialysis if indicated. [I.L.O.]
- ▶ Rapid absorption is an indication that emesis or lavage is effective only in the first few hours. Cathartics and charcoal are generally not effective.
- ▶ Correct acidosis, fluid/electrolyte balance and respiratory depression in the usual manner. Systemic acidosis (below 7.2) can be treated with intravenous sodium bicarbonate solution.
- ▶ Ethanol therapy prolongs the half-life of ethylene glycol and reduces the formation of toxic metabolites.
- ▶ Pyridoxine and thiamine are cofactors for ethylene glycol metabolism and should be given (50 to 100 mg respectively) intramuscularly, four times per day for 2 days.
- ▶ Magnesium is also a cofactor and should be replenished. The status of 4-methylpyrazole, in the treatment regime, is still uncertain. For clearance of the material and its metabolites, haemodialysis is much superior to peritoneal dialysis.

[Ellenhorn and Barceloux: Medical Toxicology]

It has been suggested that there is a need for establishing a new biological exposure limit before a workshift that is clearly below 100 mmol ethoxy-acetic acids per mole creatinine in morning urine of people occupationally exposed to ethylene glycol ethers. This arises from the finding that an increase in urinary stones may be associated with such exposures.

Laitinen J., et al: *Occupational & Environmental Medicine* 1996; 53, 595-600

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

### Special hazards arising from the substrate or mixture

#### Fire Incompatibility

- ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

### Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ If safe, switch off electrical equipment until vapour fire hazard removed.</li> <li>▶ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▶ Avoid spraying water onto liquid pools.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Liquid and vapour are flammable.</li> <li>▶ Moderate fire hazard when exposed to heat or flame.</li> <li>▶ Vapour forms an explosive mixture with air.</li> <li>▶ Moderate explosion hazard when exposed to heat or flame.</li> <li>▶ Vapour may travel a considerable distance to source of ignition.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> </ul> <p>Combustion products include:</p> <ul style="list-style-type: none"> <li>, carbon monoxide (CO)</li> <li>, carbon dioxide (CO2)</li> <li>, other pyrolysis products typical of burning organic material.</li> </ul>
<b>HAZCHEM</b>	•3Y

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb small quantities with vermiculite or other absorbent material.</li> <li>▶ Wipe up.</li> <li>▶ Collect residues in a flammable waste container.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> </ul>

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- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ▶ Consider evacuation (or protect in place).
- ▶ No smoking, naked lights or ignition sources.
- ▶ Increase ventilation.
- ▶ Stop leak if safe to do so.
- ▶ Water spray or fog may be used to disperse /absorb vapour.
- ▶ Contain spill with sand, earth or vermiculite.
- ▶ Use only spark-free shovels and explosion proof equipment.
- ▶ Collect recoverable product into labelled containers for recycling.
- ▶ Absorb remaining product with sand, earth or vermiculite.
- ▶ Collect solid residues and seal in labelled drums for disposal.
- ▶ Wash area and prevent runoff into drains.
- ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

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| <b>Safe handling</b> | <ul style="list-style-type: none"> <li>▶ Containers, even those that have been emptied, may contain explosive vapours.</li> <li>▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> </ul> <p>The tendency of many ethers to form explosive peroxides is well documented. Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT concentrate by evaporation, or evaporate extracts to dryness, as residues may contain explosive peroxides with DETONATION potential.</b></li> <li>▶ Any static discharge is also a source of hazard.</li> <li>▶ Before any distillation process remove trace peroxides by shaking with excess 5% aqueous ferrous sulfate solution or by percolation through a column of activated alumina.</li> <li>▶ Distillation results in uninhibited ether distillate with considerably increased hazard because of risk of peroxide formation on storage.</li> <li>▶ Add inhibitor to any distillate as required.</li> <li>▶ When solvents have been freed from peroxides by percolation through columns of activated alumina, the absorbed peroxides must promptly be desorbed by treatment with polar solvents such as methanol or water, which should then be disposed of safely.</li> </ul> <p>The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example.</p> <p>Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised.</p> <ul style="list-style-type: none"> <li>▶ A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date.</li> <li>▶ The person or laboratory receiving the chemical should record a receipt date on the bottle. The individual opening the container should add an opening date.</li> <li>▶ Unopened containers received from the supplier should be safe to store for 18 months.</li> <li>▶ Opened containers should not be stored for more than 12 months.</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of overexposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ Avoid smoking, naked lights or ignition sources.</li> <li>▶ Avoid generation of static electricity.</li> <li>▶ <b>DO NOT use plastic buckets.</b></li> <li>▶ Earth all lines and equipment.</li> <li>▶ Use spark-free tools when handling.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ <b>When handling, DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> </ul> |
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### Other information

- |                          |  |
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| <b>Other information</b> | <ul style="list-style-type: none"> <li>▶ Store in original containers in approved flammable liquid storage area.</li> <li>▶ Store away from incompatible materials in a cool, dry, well-ventilated area.</li> <li>▶ <b>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</b></li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> <li>▶ Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access.</li> <li>▶ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances.</li> <li>▶ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.</li> <li>▶ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors.</li> <li>▶ Keep adsorbents for leaks and spills readily available.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul> <p>In addition, for tank storages (where appropriate):</p> <ul style="list-style-type: none"> <li>▶ Store in grounded, properly designed and approved vessels and away from incompatible materials.</li> <li>▶ For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up.</li> <li>▶ Storage tanks should be above ground and diked to hold entire contents.</li> </ul> |
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### Conditions for safe storage, including any incompatibilities

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| <b>Suitable container</b> | <ul style="list-style-type: none"> <li>▶ <b>DO NOT use aluminium or galvanised containers</b></li> <li>▶ Packing as supplied by manufacturer.</li> <li>▶ Plastic containers may only be used if approved for flammable liquid.</li> <li>▶ Check that containers are clearly labelled and free from leaks.</li> </ul> |
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	<ul style="list-style-type: none"> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)</li> <li>▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.</li> <li>▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages</li> <li>▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</li> </ul>
<b>Storage incompatibility</b>	<p>Ethylene glycol monobutyl ether (2-butoxyethanol) and its acetate:</p> <ul style="list-style-type: none"> <li>▶ May form unstable peroxides in storage</li> <li>▶ is incompatible with oxidisers, permanganates, peroxides, ammonium persulfate, bromine dioxide, nitrates, strong acids, sulfuric acid, nitric acid, perchloric acid</li> </ul> <p>Glycol ethers may form peroxides under certain conditions; the potential for peroxide formation is enhanced when these substances are used in processes such as distillation where they are concentrated or even evaporated to near-dryness or dryness; storage under a nitrogen atmosphere is recommended to minimise the possible formation of highly reactive peroxides</p> <ul style="list-style-type: none"> <li>▶ Nitrogen blanketing is recommended if transported in containers at temperatures within 15 deg C of the flash-point and at or above the flash-point - large containers may first need to be purged and inerted with nitrogen prior to loading</li> <li>▶ In the presence of strong bases or the salts of strong bases, at elevated temperatures, the potential exists for runaway reactions.</li> <li>▶ Contact with aluminium should be avoided; release of hydrogen gas may result- glycol ethers will corrode scratched aluminium surfaces.</li> <li>▶ May discolour in mild steel/ copper; lined containers, glass or stainless steel is preferred</li> <li>▶ Glycols and their ethers undergo violent decomposition in contact with 70% perchloric acid. This seems likely to involve formation of the glycol perchlorate esters (after scission of ethers) which are explosive, those of ethylene glycol and 3-chloro-1,2-propanediol being more powerful than glyceryl nitrate, and the former so sensitive that it explodes on addition of water . Investigation of the hazards associated with use of 2-butoxyethanol for alloy electropolishing showed that mixtures with 50-95% of acid at 20 deg C, or 40-90% at 75 C, were explosive and initiatable by sparks. Sparking caused mixtures with 40-50% of acid to become explosive, but 30% solutions appeared safe under static conditions of temperature and concentration.</li> </ul> <p>Propylene glycol monomethyl ether (PGME):</p> <ul style="list-style-type: none"> <li>- reacts violently with strong oxidisers, alkalis</li> <li>- is incompatible with aliphatic amines, boranes, sulfuric acid, nitric acid, perchloric acid, caustics, isocyanates</li> </ul> <p>▶ Avoid reaction with oxidising agents</p>



+                    X                    X                    X                    +                    +                    +

**X** — Must not be stored together  
**0** — May be stored together with specific precautions  
**+** — May be stored together

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	propylene glycol monomethyl ether - mixture of isomers	Propylene glycol monomethyl ether	100 ppm / 369 mg/m <sup>3</sup>	553 mg/m <sup>3</sup> / 150 ppm	Not Available	Not Available
Australia Exposure Standards	ethylene glycol monobutyl ether	2-Butoxyethanol	20 ppm / 96.9 mg/m <sup>3</sup>	242 mg/m <sup>3</sup> / 50 ppm	Not Available	Not Available

#### EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
propylene glycol monomethyl ether - mixture of isomers	Propylene glycol monomethyl ether; (Ucar Triol HG-170)	100 ppm	160 ppm	660 ppm
ethylene glycol monobutyl ether	Butoxyethanol, 2-; (Glycol ether EB)	60 ppm	120 ppm	700 ppm

Ingredient	Original IDLH	Revised IDLH
propylene glycol monomethyl ether - mixture of isomers	Not Available	Not Available
ethylene glycol monobutyl ether	700 ppm	Not Available

### Exposure controls

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.</p> <p>Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p>
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## Altex Thinning Solvent #26

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

## Personal protection



## Eye and face protection

- ▶ Safety glasses with side shields.
- ▶ Chemical goggles.
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]. [AS/NZS 1336 or national equivalent]

## Skin protection

See Hand protection below

## Hands/feet protection

- ▶ Wear chemical protective gloves, e.g. PVC.
  - ▶ Wear safety footwear or safety gumboots, e.g. Rubber
- The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.
- Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
- Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:
- frequency and duration of contact,
  - chemical resistance of glove material,
  - glove thickness and
  - dexterity
- Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).
- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
  - When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
  - Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
  - Contaminated gloves should be replaced.
- As defined in ASTM F-739-96 in any application, gloves are rated as:
- Excellent when breakthrough time > 480 min
  - Good when breakthrough time > 20 min
  - Fair when breakthrough time < 20 min
  - Poor when glove material degrades
- For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.
- It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.
- Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.
- Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:
- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
  - Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential
- Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

## Body protection

See Other protection below

## Altex Thinning Solvent #26

## Other protection

- ▶ Overalls.
- ▶ PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- ▶ Eyewash unit.
- ▶ Ensure there is ready access to a safety shower.
- ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

## Recommended material(s)

## GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the: "Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

Altex Thinning Solvent #26

Material	CPI
BUTYL	A
NEOPRENE	B
PVC	B
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NITRILE	C
PE/EVAL/PE	C
PVA	C
SARANEX-23	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## Respiratory protection

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class 1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+		-	Airline**

\* - Continuous Flow

\*\* - Continuous-flow or positive pressure demand.

A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

## Information on basic physical and chemical properties

Appearance	Clear Colour with Characteristic Odour		
Physical state	Liquid	Relative density (Water = 1)	0.91
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	256
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	145	Molecular weight (g/mol)	Not Available
Flash point (°C)	48	Taste	Not Available
Evaporation rate	0.4 BuAC = 1	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	12.2	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.4	Volatile Component (%vol)	100
Vapour pressure (kPa)	0.6	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	3.6	VOC g/L	910.16

## SECTION 10 STABILITY AND REACTIVITY

## Altex Thinning Solvent #26

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Presence of elevated temperatures.</li> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

## Information on toxicological effects

<b>Inhaled</b>	<p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhalation hazard is increased at higher temperatures.</p> <p>PGME has an offensive odour, and may cause drowsiness and unconsciousness if higher concentrations are inhaled, and severe reactions involving the eyes, nose and throat.</p> <p>Ethylene glycol monobutyl ether can destroy the blood cells with long term exposure. It also causes eye, nose and throat discomfort. Higher doses can cause blood in the urine.</p>
<b>Ingestion</b>	<p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>Severe acute exposure to ethylene glycol monobutyl ether, by ingestion, may cause kidney damage and blood in the urine, and is potentially fatal. Propylene glycol monomethyl ether has low hazard if taken orally. Ingestion of large amounts may cause headache, nausea, vomiting, diarrhoea, light-headedness, drowsiness, inco-ordination, CNS depression, kidney and liver injury in rats, unconsciousness, stoppage of breathing and possible death from anaesthesia.</p>
<b>Skin Contact</b>	<p>The liquid may be able to be mixed with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives.</p> <p>Harmful amounts of PGME may be absorbed through the skin following extensive prolonged contact; this may result in drowsiness, unconsciousness and depression.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Ethylene glycol monobutyl ether penetrates the skin easily and will cause more harm on skin contact than through inhalation.</p>
<b>Eye</b>	<p>The vapour when concentrated has pronounced eye irritation effects and this gives some warning of high vapour concentrations. If eye irritation occurs seek to reduce exposure with available control measures, or evacuate area.</p> <p>Ethylene glycol monobutyl ether may cause pain, redness and damage to the eyes.</p> <p>The liquid may produce eye discomfort and is capable of causing temporary impairment of vision and/or transient eye inflammation, ulceration</p> <p>There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.</p>
<b>Chronic</b>	<p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>When taken repeatedly, PGME may cause damage to liver and kidney, drowsiness and even unconsciousness and death. There is no evidence of damage to the sex organs. However, it has led to multiple pregnancies in rats and rabbits, but sperm destruction in dogs. Animal testing also shows high doses can delay bone development.</p> <p>There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment.</p> <p>Some glycol esters and their ethers cause wasting of the testicles, reproductive changes, infertility and changes to kidney function. Shorter chain compounds are more dangerous.</p> <p>Ethylene glycol esters and their ethers cause wasting of the testicles, reproductive changes, infertility and changes to kidney function. Shorter chain compounds are more dangerous.</p>

<b>Altex Thinning Solvent #26</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
<b>propylene glycol monomethyl ether - mixture of isomers</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit) 230 mg mild
	Inhalation (rat) LC50: 12485.7375 mg/l/5h.d <sup>[2]</sup>	Eye (rabbit) 500 mg/24 h. - mild
	Oral (rat) LD50: 3739 mg/kg <sup>[2]</sup>	Skin (rabbit) 500 mg open - mild
<b>ethylene glycol monobutyl ether</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): 100 mg SEVERE
	Inhalation (rat) LC50: 449.48655 mg/l/4H <sup>[2]</sup>	Eye (rabbit): 100 mg/24h-moderate
	Oral (rat) LD50: 250 mg/kg <sup>[2]</sup>	Skin (rabbit): 500 mg, open; mild

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. \* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances



	<p>RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p>
<b>PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS</b>	<p>No significant acute toxicological data identified in literature search.</p> <p>The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>NOTE: Exposure of pregnant rats and rabbits to the substance did not give rise to teratogenic effects at concentrations up to 3000 ppm. Fetotoxic effects were seen in rats but not in rabbits at this concentration; maternal toxicity was noted in both species.</p>
<b>ETHYLENE GLYCOL MONOBUTYL ETHER</b>	<p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>For ethylene glycol:</p> <p>Ethylene glycol is quickly and extensively absorbed throughout the gastrointestinal tract. Limited information suggests that it is also absorbed through the airways; absorption through skin is apparently slow. Following absorption, it is distributed throughout the body. In humans, it is initially metabolized by alcohol dehydrogenase to form glycoaldehyde, which is rapidly converted to glycolic acid and glyoxal. These breakdown products are oxidized to glyoxylate, which may be further metabolized to formic acid, oxalic acid, and glycine. Breakdown of both glycine and formic acid can generate carbon dioxide, which is one of the major elimination products of ethylene glycol. In addition to exhaled carbon dioxide, ethylene glycol is eliminated in the urine as both the parent compound and glycolic acid. Elimination is rapid and occurs within a few hours.</p> <p>Respiratory effects: Respiratory system involvement occurs 12-24 hours after swallowing sufficient amounts of ethylene glycol. Symptoms include hyperventilation, shallow rapid breathing, and generalized swelling of the lungs with calcium oxalate deposits occasionally appearing in the lungs. Respiratory system involvement appears to be dose-dependent and occurs at the same time as cardiovascular changes. Later, there may be other changes compatible with adult respiratory distress syndrome (ARDS). Swelling of the lung can be a result of heart failure, ARDS, or aspiration of stomach contents. Symptoms related to acidosis such as fast or excessive breathing are frequently observed; however, major symptoms such as swelling of the lung and inflammation of the bronchi and lungs are relatively rare, and are usually seen only in extreme poisoning.</p> <p>Cardiovascular effects: Cardiovascular system involvement in humans occurs at the same time as respiratory system involvement, during the second phase of ethylene glycol poisoning by swallowing, which is 12-24 hours after acute exposure. The symptoms of poisoning involving the heart include increased heart rate, heart enlargement and ventricular gallop. There may also be high or low blood pressure, which may progress to cardiogenic shock. In lethal cases, inflammation of the heart muscle has been observed at autopsy. Cardiovascular involvement appears to be rare and usually seen after swallowing higher doses of ethylene glycol. In summary, acute exposure to high levels of ethylene glycol can cause serious cardiovascular effects in humans. The effects of a long-term, low-dose exposure are unknown.</p> <p>Gastrointestinal effects: Common early acute effects of swallowing ethylene glycol include nausea, vomiting with or without blood, heartburn and abdominal cramping and pain. One patient showed intermittent diarrhea and pain, and after surgery, deposition of oxalate crystals was shown to have occurred.</p> <p>Musculoskeletal effects: Reported musculoskeletal effects in cases of acute ethylene glycol poisoning include diffuse muscle tenderness and pain, associated with high levels of creatinine in the blood, and jerks and contractions associated with low calcium.</p> <p>Liver effects: Autopsies carried out on people who died following acute ethylene glycol poisoning showed deposition of calcium oxalate in the liver as well as hydropic and fatty degeneration and cell death (necrosis) of the liver.</p> <p>Kidney effects: Adverse kidney effects are seen during the third stage of ethylene glycol poisoning, 2-3 days after acute exposure. Calcium oxalate crystals are deposited in the tubules and are seen in the urine. There may also be degeneration and death of tubule cells, and inflammation of the tubule interstitium. If untreated, the degree of kidney damage progresses and leads to blood and protein in the urine, decreased kidney function, reduction in urine output and ultimately, kidney failure. With adequate supportive therapy, kidney function can return to normal or near normal.</p> <p>Metabolic effects: Metabolic changes can occur within 12 hours of exposure to ethylene glycol. There may be metabolic acidosis, caused by accumulation of glycolic acid in the blood and therefore a reduction in blood pH. The anion gap is increased, due to increased unmeasured anions (mainly glycolate).</p> <p>Effects on the nervous system: Adverse reactions involving the nervous system are among the first symptoms to appear in humans after ethylene glycol is swallowed. These early effects are also the only symptoms caused by unmetabolised ethylene glycol. Together with metabolic effects (see above), they occur from 0.5-12 hours after exposure and are considered to be part of the first stage in ethylene glycol poisoning. Inco-ordination, slurred speech, confusion and sleepiness are common in the early stages, as are irritation, restlessness and disorientation. Later, there may be effects on cranial nerves (which may be reversible over many months). Swelling of the brain (cerebrum) and crystal deposits of calcium oxalate in the walls of the small blood vessels of the brain were found at autopsy in people who died after acute ethylene glycol poisoning.</p> <p>Reproductive effects: Animal testing showed that ethylene glycol may affect fertility, survival of fetuses and the male reproductive organs.</p> <p>Effects on development: Animal studies indicate that birth defects may occur after exposure in pregnancy; there may also be reduction in foetal weight.</p> <p>Cancer: No studies are known regarding cancer effects in humans or animal, after skin exposure to ethylene glycol.</p> <p>Genetic toxicity: No human studies available, but animal testing results are consistently negative.</p> <p>NOTE: Changes in kidney, liver, spleen and lungs are observed in animals exposed to high concentrations of this substance by all routes. ** ASCC (NZ) SDS</p>
<b>Altex Thinning Solvent #26 &amp; PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS</b>	<p>For propylene glycol ethers (PGEs):</p> <p>Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA) and tripropylene glycol methyl ether (TPM).</p> <p>Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on the reproductive organs, the developing embryo and foetus, blood or thymus gland, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces and alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids.</p> <p>Longer chain homologues in the ethylene series are not associated with reproductive toxicity, but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (which is thermodynamically favoured during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast, beta-isomers are able to form the alkoxypropionic acids and these are linked to birth defects (and possibly, haemolytic effects). The alpha isomer comprises more than 95% of the isomeric mixture in the commercial product, and therefore PGEs show relatively little toxicity. One of the main metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolized in the body.</p> <p>As a class, PGEs have low acute toxicity via swallowing, skin exposure and inhalation. PnB and TPM are moderately irritating to the eyes, in animal testing, while the remaining members of this category caused little or no eye irritation. None caused skin sensitization.</p> <p>Animal testing showed that repeat dosing caused few adverse effects. Animal testing also shows that PGEs do not cause skin effects or reproductive toxicity. Commercially available PGEs have not been shown to cause birth defects. Available instance indicates that propylene glycol ethers are unlikely to possess genetic toxicity.</p>
<b>Altex Thinning Solvent #26 &amp; ETHYLENE GLYCOL MONOBUTYL ETHER</b>	<p>For ethylene glycol monoalkyl ethers and their acetates (EGMAEs):</p> <p>Typical members of this category are ethylene glycol propylene ether (EGPE), ethylene glycol butyl ether (EGBE) and ethylene glycol hexyl ether (EGHE) and their acetates.</p> <p>EGMAEs are substrates for alcohol dehydrogenase isozyme ADH-3, which catalyzes the conversion of their terminal alcohols to aldehydes (which are transient metabolites). Further, rapid conversion of the aldehydes by aldehyde dehydrogenase produces alkoxyacetic acids, which are the predominant urinary metabolites of mono substituted glycol ethers.</p> <p><b>Acute Toxicity:</b> Oral LD50 values in rats for all category members range from 739 (EGHE) to 3089 mg/kg bw (EGPE), with values increasing with decreasing molecular weight. Four to six hour acute inhalation toxicity studies were conducted for these chemicals in rats at the highest vapour concentrations practically achievable. Values range from LC0 &gt; 85 ppm (508 mg/m<sup>3</sup>) for EGHE, LC50 &gt; 400ppm (2620 mg/m<sup>3</sup>) for EGBEA to LC50 &gt; 2132 ppm (9061 mg/m<sup>3</sup>) for EGPE. No lethality was observed for any of these materials under these conditions. Dermal LD50 values in rabbits range from 435 mg/kg bw (EGBE) to 1500 mg/kg bw (EGBEA). Overall these category members can be considered to be of low to moderate acute toxicity. All category</p>

members cause reversible irritation to skin and eyes, with EGBEA less irritating and EGHE more irritating than the other category members. EGPE and EGBE are not sensitizers in experimental animals or humans. Signs of acute toxicity in rats, mice and rabbits are consistent with haemolysis (with the exception of EGHE) and non-specific CNS depression typical of organic solvents in general. Alkoxyacetic acid metabolites, propoxyacetic acid (PAA) and butoxyacetic acid (BAA), are responsible for the red blood cell hemolysis. Signs of toxicity in humans deliberately ingesting cleaning fluids containing 9-22% EGBE are similar to those of rats, with the exception of haemolysis. Although decreased blood haemoglobin and/or haemoglobinuria were observed in some of the human cases, it is not clear if this was due to haemolysis or haemodilution as a result of administration of large volumes of fluid. Red blood cells of humans are many-fold more resistant to toxicity from EGPE and EGBE *in vitro* than those of rats.

**Repeat dose toxicity:** The fact that the NOAEL for repeated dose toxicity of EGBE is less than that of EGPE is consistent with red blood cells being more sensitive to EGBE than EGPE. Blood from mice, rats, hamsters, rabbits and baboons were sensitive to the effects of BAA *in vitro* and displayed similar responses, which included erythrocyte swelling (increased haematocrit and mean corpuscular hemoglobin), followed by hemolysis. Blood from humans, pigs, dogs, cats, and guinea pigs was less sensitive to haemolysis by BAA *in vitro*.

**Mutagenicity:** In the absence and presence of metabolic activation, EGBE tested negative for mutagenicity in Ames tests conducted in *S. typhimurium* strains TA97, TA98, TA100, TA1535 and TA1537 and EGHE tested negative in strains TA98, TA100, TA1535, TA1537 and TA1538. *In vitro* cytogenetic and sister chromatid exchange assays with EGBE and EGHE in Chinese Hamster Ovary Cells with and without metabolic activation and *in vivo* micronucleus tests with EGBE in rats and mice were negative, indicating that these glycol ethers are not genotoxic.

**Carcinogenicity:** In a 2-year inhalation chronic toxicity and carcinogenicity study with EGBE in rats and mice a significant increase in the incidence of liver haemangiosarcomas was seen in male mice and forestomach tumours in female mice. It was decided that based on the mode of action data available, there was no significant hazard for human carcinogenicity.

**Reproductive and developmental toxicity.** The results of reproductive and developmental toxicity studies indicate that the glycol ethers in this category are not selectively toxic to the reproductive system or developing fetus, developmental toxicity is secondary to maternal toxicity. The repeated dose toxicity studies in which reproductive organs were examined indicate that the members of this category are not associated with toxicity to reproductive organs (including the testes).

Results of the developmental toxicity studies conducted via inhalation exposures during gestation periods on EGPE (rabbits -125, 250, 500 ppm or 531, 1062, or 2125 mg/m<sup>3</sup> and rats - 100, 200, 300, 400 ppm or 425, 850, 1275, or 1700 mg/m<sup>3</sup>), EGBE (rat and rabbit - 25, 50, 100, 200 ppm or 121, 241, 483, or 966 mg/m<sup>3</sup>), and EGHE (rat and rabbit - 20.8, 41.4, 79.2 ppm or 124, 248, or 474 mg/m<sup>3</sup>) indicate that the members of the category are not teratogenic. The NOAELs for developmental toxicity are greater than 500 ppm or 2125 mg/m<sup>3</sup> (rabbit-EGPE), 100 ppm or 425 mg/m<sup>3</sup> (rat-EGPE), 50 ppm or 241 mg/m<sup>3</sup> (rat EGBE) and 100 ppm or 483 mg/m<sup>3</sup> (rabbit EGBE) and greater than 79.2 ppm or 474 mg/m<sup>3</sup> (rat and rabbit-EGHE).

Animal testing showed that exposure to ethylene glycol monobutyl ether resulted in toxicity to both the mother and the embryo. Reproductive effects were thought to be less than that of other monoalkyl ethers of ethylene glycol.

Chronic exposure may cause anaemia, with enlargement and fragility of red blood cells. It is thought that in animals butoxyethanol may cause generalized clotting and bone infarction. In animals, 2-butoxyethanol also increased the rate of some cancers, including liver cancer.

<b>PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS &amp; ETHYLENE GLYCOL MONOBUTYL ETHER</b>	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
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Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

### Toxicity

	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
Altex Thinning Solvent #26	Not Available	Not Available	Not Available	Not Available	Not Available
propylene glycol monomethyl ether - mixture of isomers	LC50	96	Fish	>=1-mg/L	2
	EC50	48	Crustacea	>=1-mg/L	2
	EC50	96	Algae or other aquatic plants	>1-mg/L	2
	EC0	48	Crustacea	>=1-mg/L	2
	NOEC	48	Crustacea	>=1-mg/L	2
ethylene glycol monobutyl ether	LC50	96	Fish	1-700mg/L	2
	EC50	48	Crustacea	ca.1-800mg/L	2
	EC50	72	Algae or other aquatic plants	1-840mg/L	2
	NOEC	24	Crustacea	>1-mg/L	2

Legend: 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

For Propylene Glycol Ethers: log Kow's range from 0.309 for TPM to 1.523 for DPnB. Calculated BCFs range from 1.47 for DPnB to 3.16 for DPMA and TPM, indicating low bioaccumulation. Henry's Law Constants are low for all category members, ranging from 5.7 x 10<sup>-9</sup> atm-m<sup>3</sup>/mole for TPM to 2.7 x 10<sup>-9</sup> atm-m<sup>3</sup>/mole for PnB.

Environmental Fate: Most are liquids at room temperature and all are water-soluble.

Atmospheric Fate: In air, the half-life due to direct reactions with photochemically generated hydroxyl radicals, range from 2.0 hours for TPM to 4.6 hours for PnB.

Aquatic/Terrestrial Fate: Most propylene glycol ethers are likely to partition roughly equally into the soil and water compartments in the environment with small to negligible amounts remaining in other environmental compartments (air, sediment, and aquatic biota). In water, most members of this family are "readily biodegradable" under aerobic conditions. In soil, biodegradation is rapid for

PM and PMA.

Ecotoxicity: Propylene glycol ethers are unlikely to persist in the environment. Acute aquatic toxicity testing indicates low toxicity for both ethers and acetates.

For Ethelene Glycol Monoalkyl Ethers and their Acetates:

log BCF: 0.463 to 0.732;

LC50 : 94 to > 5000 mg/L. (aquatic species).

Members of this category include ethylene glycol propyl ether (EGPE), ethylene glycol butyl ether (EGBE) and ethylene glycol hexyl ether (EGHE).

Environmental Fate: Aquatic Fate - The ethers possess no functional groups that are readily subject to hydrolysis in the presence of waters. The acetates possess an ester group that hydrolyses in neutral ambient water under abiotic conditions. Will partition predominately to water and, to a lesser extent, to air and soil. Soil - Highly mobile in soil.

Ecotoxicity: Ethelene glycol monoalkyl ethers and their acetates are readily biodegradable. The physical chemistry and environmental fate properties indicate that category members will not persist or bioconcentrate in the environment. Glycol ether acetates do not hydrolyze rapidly into their corresponding glycol ethers in water under environmental conditions. Glycol ether acetates are not acutely toxic to fish, specifically, zebra fish, rainbow trout and water fleas. Population changes were noted in freshwater and green algae species.

For Glycol Ethers:

Environmental Fate: Several glycol ethers have been shown to biodegrade however; biodegradation slows as molecular weight increases. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes.

Atmospheric Fate: Upon release to the atmosphere by evaporation, high boiling glycol ethers are estimated to undergo photo-degradation (atmospheric half lives = 2.4-2.5 hr). Aquatic Fate: In water, glycol ethers undergo biodegradation (typically 47-92% after 8-21 days) and have a low potential for bioaccumulation (log Kow ranges from -1.73 to +0.51).

Ecotoxicity: Tri- and tetra ethylene glycol ethers are "practically non-toxic" to aquatic species. No major differences are observed in the order of toxicity going from the methyl- to the butyl ethers.

Glycols exert a high oxygen demand for decomposition and once released to the environment death of aquatic organisms occurs if dissolved oxygen is depleted.

**DO NOT discharge into sewer or waterways.**

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
propylene glycol monomethyl ether - mixture of isomers	LOW (Half-life = 56 days)	LOW (Half-life = 1.7 days)
ethylene glycol monobutyl ether	LOW (Half-life = 56 days)	LOW (Half-life = 1.37 days)

### Bioaccumulative potential

Ingredient	Bioaccumulation
propylene glycol monomethyl ether - mixture of isomers	LOW (BCF = 2)
ethylene glycol monobutyl ether	LOW (BCF = 2.51)

### Mobility in soil

Ingredient	Mobility
propylene glycol monomethyl ether - mixture of isomers	HIGH (KOC = 1)
ethylene glycol monobutyl ether	HIGH (KOC = 1)

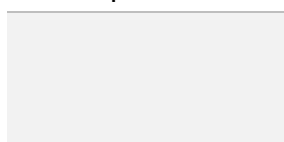
## SECTION 13 DISPOSAL CONSIDERATIONS

### Waste treatment methods

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).</li> <li>▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li> </ul>
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## SECTION 14 TRANSPORT INFORMATION

### Labels Required



<b>Marine Pollutant</b>	NO Not Applicable
<b>HAZCHEM</b>	*3Y

**Land transport (ADG)**

<b>UN number</b>	1263
<b>UN proper shipping name</b>	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
<b>Transport hazard class(es)</b>	Class : 3 Subrisk : Not Applicable
<b>Packing group</b>	III
<b>Environmental hazard</b>	Not Applicable
<b>Special precautions for user</b>	Special provisions : 163 223 367 Limited quantity : 5 L

**Air transport (ICAO-IATA / DGR)**

<b>UN number</b>	1263
<b>UN proper shipping name</b>	Paint related material (including paint thinning or reducing compounds); Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)
<b>Transport hazard class(es)</b>	ICAO/IATA Class : 3 ICAO / IATA Subrisk : Not Applicable ERG Code : 3L
<b>Packing group</b>	III
<b>Environmental hazard</b>	Not Applicable
<b>Special precautions for user</b>	Special provisions : A3 A72 A192 Cargo Only Packing Instructions : 366 Cargo Only Maximum Qty / Pack : 220 L Passenger and Cargo Packing Instructions : 355 Passenger and Cargo Maximum Qty / Pack : 60 L Passenger and Cargo Limited Quantity Packing Instructions : Y344 Passenger and Cargo Limited Maximum Qty / Pack : 10 L

**Sea transport (IMDG-Code / GGVSee)**

<b>UN number</b>	1263
<b>UN proper shipping name</b>	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
<b>Transport hazard class(es)</b>	IMDG Class : 3 IMDG Subrisk : Not Applicable
<b>Packing group</b>	III
<b>Environmental hazard</b>	Not Applicable
<b>Special precautions for user</b>	EMS Number : F-E , S-E Special provisions : 163 223 367 955 Limited Quantities : 5 L

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**SECTION 15 REGULATORY INFORMATION****Safety, health and environmental regulations / legislation specific for the substance or mixture**

PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS(107-98-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes	International Air Transport Association (IATA) Dangerous Goods Regulations
Australia Exposure Standards	International Maritime Dangerous Goods Requirements (IMDG Code)
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Chinese)
Australia Inventory of Chemical Substances (AICS)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
GESAMP/EHS Composite List - GESAMP Hazard Profiles	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)
IMO IBC Code Chapter 17: Summary of minimum requirements	

**ETHYLENE GLYCOL MONOBUTYL ETHER(111-76-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes	International Air Transport Association (IATA) Dangerous Goods Regulations
Australia Exposure Standards	International Maritime Dangerous Goods Requirements (IMDG Code)
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Chinese)
Australia Inventory of Chemical Substances (AICS)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)

**National Inventory Status**

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (ethylene glycol monobutyl ether)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
<b>Legend:</b>	Yes = All ingredients are on the inventory No = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

**SECTION 16 OTHER INFORMATION**

<b>Revision Date</b>	07/12/2017
<b>Initial Date</b>	07/12/2017

**Other information****Ingredients with multiple cas numbers**

Name	CAS No
propylene glycol monomethyl ether - mixture of isomers	107-98-2, 1320-67-8., 28677-93-2

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

PC – TWA: Permissible Concentration-Time Weighted Average  
 PC – STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit.  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index

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